

Structure-property correlations in model composite materials

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We investigate the effective properties (conductivity, diffusivity, and elastic moduli) of model random composite media derived from Gaussian random fields and overlapping hollow spheres. The morphologies generated in the models exhibit low percolation thresholds and give a realistic representation of the complex microstructure observed in many classes of composites. The statistical correlation functions of the models are derived and used to evaluate rigorous bounds on each property. Simulation of the effective conductivity is used to demonstrate the applicability of the bounds. The key morphological features that effect composite properties are discussed. [S1063-651X(96)06308-8]

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I. INTRODUCTION

The prediction of effective properties of heterogeneous systems such as porous media and two phase composites is of considerable interest [1–3]. Understanding the interrelationships between rock properties and their expression in geophysical and petrophysical data is necessary for enhanced characterization of underground reservoirs. This understanding is crucial to the economics of oil and gas recovery, geothermal energy extraction, and groundwater pollution abatement. Manufactured composites such as foamed solids [4] and polymer blends [5] often exhibit a complex microstructure. To optimize the properties of these systems it is necessary to understand how morphology influences effective properties. In general, the difficulty of accounting for microstructure has made exact prediction impossible in all but the simplest of cases.

On the other hand, considerable progress has been made in the derivation of rigorous bounds on a host of properties [1,6]. For example, relatively accurate bounds have been derived for the elastic moduli and conductivity of isotropic

two-phase composites [7–11]. To evaluate these bounds for a given system it is necessary to know the three-point statistical correlation function [12]. Due to the difficulty of measuring this information [13–15], a number of model media have been proposed for which the functions can be explicitly evaluated. These include cellular [16], particulate [1], and periodic [17] materials [e.g., Figs. 1(a) and 1(b)]. The principal problem with these models is that they employ oversimplified representations of the inclusion (or pore) structure observed in many natural and manufactured composite materials.

Recently, we derived the properties of a model of amorphous materials [18] [e.g., Fig. 1(c)] based on level-cut Gaussian random fields [19] (GRF's). Although the GRF model is applicable to many classes of nonparticulate composite materials, it cannot account for materials that remain percolative at very low volume fractions.

Porous rocks [3,20], polymer blends [5], solid foams [4], and membranes provide examples of systems where a single phase remains connected down to low volume fractions. The percolation threshold of a system is only one factor that determines its effective properties: The shape of the pores and inclusions should also be considered [21–23]. Polystyrene

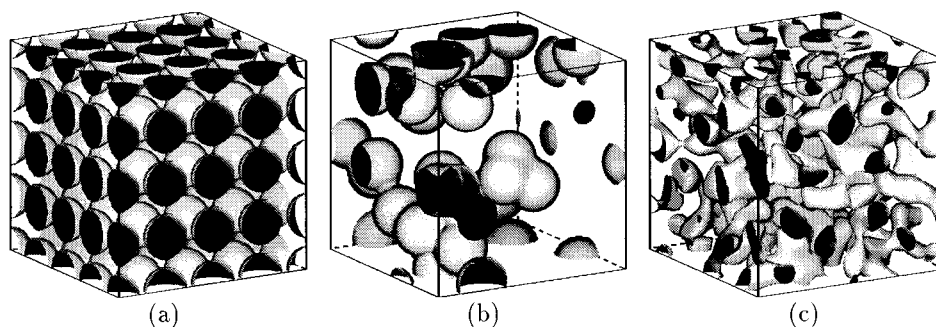


FIG. 1. Models of composite microstructure. (a) Periodic models, regular array of spheres; (b) particulate models, identical overlapping spheres (IOS), and (c) Gaussian random field (GRF) models, single-level cut variant. None of the models can mimic the microstructure observed in percolative low volume fraction materials (e.g., polystyrene foam, Fig. 2).

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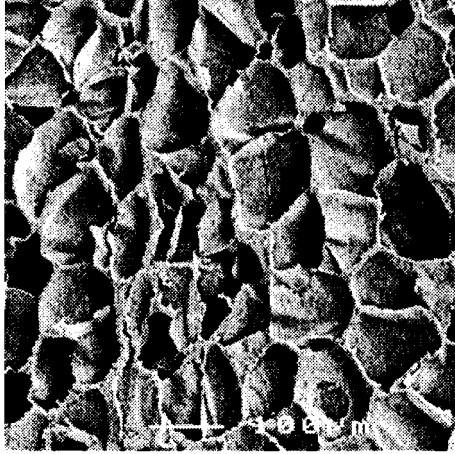


FIG. 2. Morphology of polystyrene foam.

foam, an example of a highly porous material, is shown in Fig. 2. The complex solid phase has a sheetlike character quite different from that found in cellular, particulate [1], and single-level cut GRF [14,18] models (Fig. 1). It is clear that current models of composite microstructure cannot account for the percolative and morphological characteristics observed in porous rocks, solid foams, membranes, and polymer blends.

In this paper we describe models that give a realistic representation of the microstructure observed in many classes of composite materials and remain percolative at very low volume fractions. Variational bounds and computer simulation are used to estimate the influence of morphology on diffusive transport and elastic properties. The first model is an extension of the Gaussian random field model considered in a previous paper [18]. In this case the interface between the composite phases is defined by a two- (rather than one-) level cut of a GRF [19,24–26]. The freedom in choosing the position of the cuts (for a given volume fraction) and the spectra of the model allows a rich variety of morphologies to be modeled. By qualitatively comparing these morphologies to those observed in physical systems the models can be associated with classes of physical composites.

A second highly porous model can be obtained by generalizing the well-known identical overlapping sphere (IOS) model [1] to include the case of arbitrarily thin hollow spheres. This model is applicable to a class of ceramics and foams fabricated from hollow spheres: a composite that possesses excellent uniformity and properties [27].

To study the properties of these media we evaluate bounds on the effective conductivity and elastic moduli. The key microstructure parameters (ζ_1 and η_1) that occur in the derivation of the bounds [12] are tabulated along with illustrations of the model morphologies. In addition we use a finite difference scheme to directly simulate the effective conductivity. This allows us to comment on the applicability of the bounds and on their use for predictive purposes.

The paper is organized as follows. In Sec. II we derive the three-point correlation function for the two-level cut Gaussian random field. In Sec. III analogous results are derived for the identical overlapping spherical annuli (IOSA) or hollow sphere model. In Secs. IV and V the microstructure parameters are calculated and computer simulations of the effective

conductivity are compared with the resultant bounds. In Sec. VI we discuss the influence of morphology on the transport and mechanical properties of composites.

II. THE TWO-LEVEL CUT GRF MODEL

As in [18] we take $y(\mathbf{r})$ as an isotropic Gaussian random field with a given field-field correlation function $\langle y(\mathbf{r}_i)y(\mathbf{r}_j) \rangle = g_K(r_{ij})$. Here $r_{ij} = |\mathbf{r}_i - \mathbf{r}_j|$ and for convenience we denote $g_K(r_{ij})$ by g_{ij} , or simply g if no ambiguity arises. Following Berk [19] it is possible to define a composite medium with phase 1 the region in space where $\alpha \leq y(\mathbf{r}) \leq \beta$. The remaining region is phase 2. In the limit $\beta \rightarrow \infty$ the one-level cut GRF considered in Refs. [18,26] is recovered. The n -point correlation function is given by

$$p_n(\mathbf{r}_1, \mathbf{r}_2, \dots, \mathbf{r}_n) = \left\langle \prod_{i=1}^n [H(y_i - \alpha) - H(y_i - \beta)] \right\rangle, \quad (2.1)$$

where $H(y)$ is the Heaviside function and $y_i = y(\mathbf{r}_i)$.

The microstructure of the material is fully determined by specifying α , β , and $g_K(r)$. The latter quantity is related to the spectral density of the field $\rho_K(k)$ by a clipped Fourier transform

$$g_K(r) = \int_0^K 4\pi k^2 \rho_K(k) \frac{\sin kr}{kr} dk. \quad (2.2)$$

It was shown in [18] that few differences arise among the conductivity of the one-level cut Gaussian random fields defined with differing spectra. Therefore we employ two model materials that showed the greatest variation in properties. In the notation of [18] these are model I,

$$\rho(k) = P^{-1} \pi^{-2} [(1 - \nu^2 + k^2)^2 + 4\nu^2]^{-1}, \quad (2.3)$$

$$\lim_{K \rightarrow \infty} g_K(r) = e^{-r} \frac{\sin \nu r}{\nu r}, \quad (2.4)$$

where P is a normalization constant chosen to ensure $g_K(0) = 1$, and model III,

$$\rho(k) = \frac{3}{4\pi(\mu^3 - 1)} [H(\mu) - H(1)] \quad (\mu > 1), \quad (2.5)$$

$$g(r) = \frac{3(\sin \mu r - \mu r \cos \mu r - \sin r + r \cos r)}{r^3(\mu^3 - 1)}. \quad (2.6)$$

No normalization constant is necessary in this model provided that $K \geq \mu$. In following sections we employ spectrum I ($\nu = 0, K = \infty$), spectrum I ($\nu = 0, K = 8$), and spectrum III ($\mu = 1.5$). In this paper the physical parameters ν and μ are not varied and will no longer be explicitly stated.

In the notation of Appendix A the one-point correlation function (or volume fraction) is just

$$p = \Lambda_1(\alpha) - \Lambda_1(\beta) = \frac{1}{\sqrt{2\pi}} \int_{\alpha}^{\beta} e^{-(1/2)t^2} dt. \quad (2.7)$$

The two-point correlation function for the two-level cut Gaussian random field is

$$p_2 = p^2 + \Lambda_2(g, \alpha, \alpha) - 2\Lambda_2(g, \alpha, \beta) + \Lambda_2(g, \beta, \beta), \quad (2.8)$$

where we have used the fact that $\Lambda_2(g, \alpha, \beta) = \Lambda_2(g, \beta, \alpha)$ and $p_2(g=0) = p^2$. Now using Eq. (A6) leads to [25]

$$p_2(g) = p^2 + \frac{1}{2\pi} \int_0^g \frac{dt}{\sqrt{1-t^2}} \left[\exp\left(-\frac{\alpha^2}{1+t}\right) - \exp\left(-\frac{1}{2} \frac{\alpha^2 - 2\alpha\beta t + \beta^2}{(1-t^2)}\right) + \exp\left(-\frac{\beta^2}{1+t}\right) \right]. \quad (2.9)$$

Similarly the three-point correlation function is

$$p_3 = p^3 + \Lambda_3(\mathbf{g}, \alpha, \alpha, \alpha) - \Lambda_3(\mathbf{g}, \alpha, \alpha, \beta) - \Lambda_3(\mathbf{g}, \alpha, \beta, \alpha) - \Lambda_3(\mathbf{g}, \beta, \alpha, \alpha) + \Lambda_3(\mathbf{g}, \alpha, \beta, \beta) + \Lambda_3(\mathbf{g}, \beta, \alpha, \beta) + \Lambda_3(\mathbf{g}, \beta, \beta, \alpha) - \Lambda_3(\mathbf{g}, \beta, \beta, \beta), \quad (2.10)$$

where Λ_3 is given in Eq. (A13) and $\mathbf{g} = (g_{12}, g_{13}, g_{23})$. We could find no symmetries in these terms to allow analytical or computational simplification of the results.

For our purposes it is necessary to choose α and β for a given value of the volume fraction p . There are many ways that this can be done. An obvious method is to require that an equivalent fraction of phase 1 lies on either side of a particular level cut $y(\mathbf{r}) = \gamma$. We classify these ‘‘symmetric’’ models by the parameter

$$s = \frac{1}{\sqrt{2\pi}} \int_{\gamma}^{\infty} e^{-(1/2)t^2} dt \quad (2.11)$$

so that $s \in [0, 1]$. For a given volume fraction p , α , and β are defined through the relations

$$\frac{p}{2} = \frac{1}{\sqrt{2\pi}} \int_{\alpha}^{\gamma} e^{-(1/2)t^2} dt = \frac{1}{\sqrt{2\pi}} \int_{\gamma}^{\beta} e^{-(1/2)t^2} dt. \quad (2.12)$$

Materials defined in this manner are denoted, for example, by III($s=0.5$). This indicates that the spectrum of model III is employed and that $s=0.5$ (corresponding to the case $\alpha = -\beta$). For comparison with the one-level cut case discussed in [18] it is also useful to define a two-level cut GRF that reduces to the former model in a particular limit. This is done by fixing β and varying α such that a given volume fraction is achieved. These ‘‘base’’-level models are specified by the value

$$b = \frac{1}{\sqrt{2\pi}} \int_{\beta}^{\infty} e^{-(1/2)t^2} dt \quad (2.13)$$

where $b \in [0, 1]$. Since β is fixed, α is calculated using Eq. (2.7). In terms of nomenclature used to describe the spectra previously these models are denoted, for example, as III ($b=0.3$) or I($b=0$) (i.e., $\beta = \infty$). The latter case corresponds to the one-level cut field.

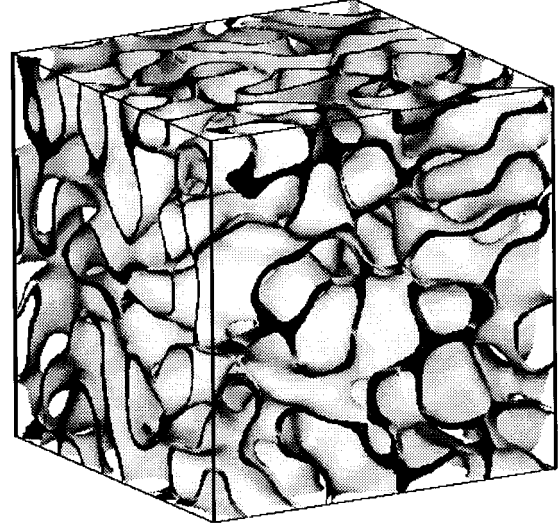


FIG. 3. Interface of the media III($s=0.5$) at a volume fraction of $p=0.2$. The dark region is given by $-0.253 < y(\mathbf{r}) < 0.253$. Note the highly connected structures.

Depending on the spectra employed and the choice of α and β the two-level cut GRF scheme can model a wide range of morphologies observed in physical composites. The morphology of one-level cut fields is characterized by a random array of irregular inclusions interconnected by narrower necks [18] similar to a ‘‘node-bond’’ geometry [see Fig. 1(c)]. This type of pore (or inclusion) shape has been observed in a range of materials including alloys [28] and sedimentary rocks [21]. Taking $\beta = -\alpha$ in the two-level cut model ($s=0.5$) leads to sheetlike structures (see Figs. 3 and 4) with differing degrees of roughness. The smooth sheetlike structures of model III($s=0.5$) (Fig. 3) are similar to the pores observed in dolomitic limestone [29] and the connected matrix in solid foams [30] (see Fig. 2) and polymer blends [31]. The rough sheetlike morphology evident in model I($s=0.5$) ($K=8$) (Fig. 4) is similar to the rough po-

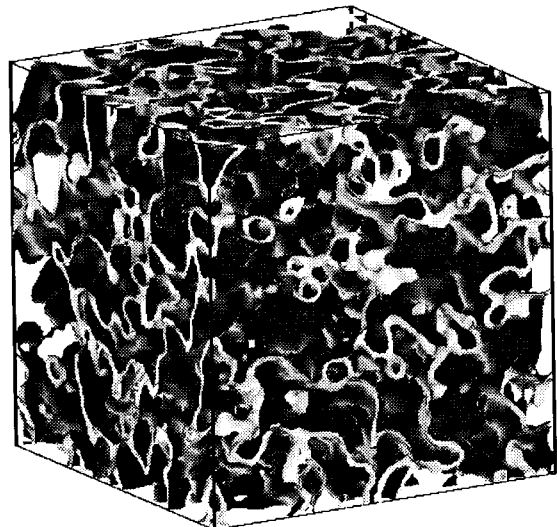


FIG. 4. Interface of the media I($s=0.5$) with a pore volume fraction of $p=0.2$. The light region corresponds to $-0.253 < y(\mathbf{r}) < 0.253$.

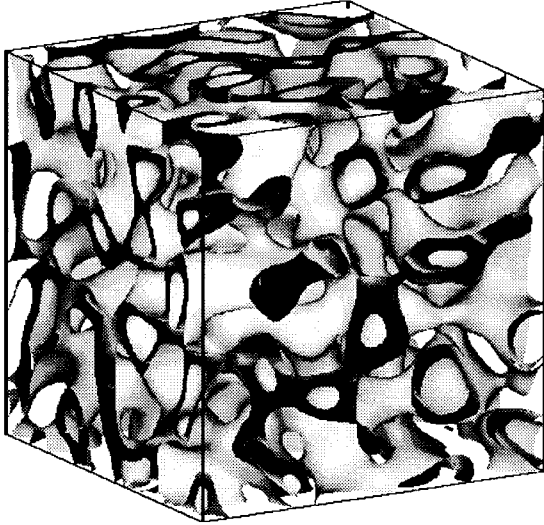


FIG. 5. Interface of the media III($s=0.2$) at a volume fraction of $\rho=0.2$. The dark region is given by $-1.28 < y(\mathbf{r}) < -0.253$.

rous structures observed in pore-cast studies of sandstones [14,21]. Note that certain classes of sandstone have been shown to have a fractal pore surface with $D_s \approx 2.5$ [32]. This can be modeled by taking $K \rightarrow \infty$ in spectrum I (Appendix B). Qualitatively different microstructures can be obtained in the two-level cut scheme if $\beta \neq \alpha$. For example, the morphology of model III($s=0.2$) (Fig. 5) has both a node-bond and a sheetlike quality.

III. OVERLAPPING HOLLOW SPHERES

A second low porosity model can be defined by generalizing the IOS model to the case of IOSA. For this model the probability that n points \mathbf{r}_i chosen at random will fall in the void phase (i.e., outside the hollow spheres) is just

$$q_n = \exp[-\rho Va_U^{(n)}(\mathbf{r}_1, \dots, \mathbf{r}_n)]. \quad (3.1)$$

Here $Va_U^{(n)}$ is the union volume of n spherical annuli with centers at \mathbf{r}_i and ρ is the number density of the annuli.

To see this consider a large region of the composite material of volume V that contains $N = \rho V$ randomly positioned (i.e., uncorrelated) spherical annuli. Now consider q_n defined above. If and only if the center of an annulus is located within the volume $Va_U^{(n)}$ will one (or more) of the n points then lie in the solid phase. Since each annulus is uniformly distributed the probability that its center will not fall in the volume $Va_U^{(n)}$ is $(1 - Va_U^{(n)}/V)$. Now there are N such uncorrelated spheres so

$$q_n = \lim_{N \rightarrow \infty} \left(1 - \frac{\rho Va_U^{(n)}}{N} \right)^N = \exp(-\rho Va_U^{(n)}), \quad (3.2)$$

where V , and hence N , has been taken to be infinitely large. This argument (for the spherical case) is due to Brown [33,34]. By definition q_n is just the n -point void-void correlation function. To distinguish the correlation functions associated with the void and solid we refer to the above model as the inverse IOSA model (as the correlation function corre-

sponds to the phase outside the annuli). The correlation functions for the IOSA model (p_n) are then just linear combinations of q_n , q_{n-1} , etc. For example, $p_1 = 1 - q_1$ and $p_2(r_{12}) = 1 - 2q + q_2(r_{12})$.

Suppose the inner and outer radii of the annuli are μ and ν ; then the union volume of a single annulus is $Va = Va_U^{(1)} = 4\pi(\nu^3 - \mu^3)/3$. The number density of the annuli is related to the volume fraction of void (q) by the formula $\rho = -\ln q/Va$. The higher-order union volumes are derived in terms of the intersection volumes of spheres of different radii. For the union volume of two annuli a distance d apart we have

$$Va_U^{(2)}(d) = 2Va - Va_I^{(2)}(d), \quad (3.3)$$

where $Va_I^{(2)}(d)$ is the intersection volume of two annuli. This function is given by

$$Va_I^{(2)}(d) = V_{I\nu\nu}^{(2)}(d) + V_{I\mu\mu}^{(2)}(d) - 2V_{I\mu\nu}^{(2)}(d), \quad (3.4)$$

with $V_{Ixy}^{(2)}(d)$ the intersection volume of two spheres of radii x and y (see Appendix C). The union volume of the three annuli distances a , b , and c apart is

$$Va_U^{(3)}(a,b,c) = 3Va - Va_I^{(2)}(a) - Va_I^{(2)}(b) - Va_I^{(2)}(c) + Va_I^{(3)}(a,b,c), \quad (3.5)$$

where the intersection volume of three annuli ($Va_I^{(3)}$) is

$$Va_I^{(3)} = V_{I\nu\nu\nu}^{(3)} - V_{I\mu\mu\mu}^{(3)} - V_{I\mu\nu\nu}^{(3)} - V_{I\nu\mu\nu}^{(3)} - V_{I\nu\nu\mu}^{(3)} + V_{I\mu\mu\nu}^{(3)} + V_{I\mu\nu\mu}^{(3)} + V_{I\nu\mu\mu}^{(3)}. \quad (3.6)$$

Here the function $V_{Ixyz}^{(3)}(a,b,c)$ is the intersection volume of three spheres of radii x , y , and z , with a the distance between the spheres of radii y and z , b the distance between the spheres of radii x and z , and c the distance between the spheres x and y (see Appendix C).

As in the two-level cut GRF model there are two obvious ways of choosing the internal ($r_0 = \mu$) and external ($r_1 = \nu$) radii for a given volume fraction. In the first the internal radii of the spheres is held fixed and the number density of spheres is increased to achieve a given volume fraction. This model morphology corresponds to manufactured materials comprised of sintered similarly sized hollow spheres [27]. A plot of the interface for the IOSA model is given for the case $r_0 = 0.8$ and $p = 0.2$ in Fig. 6. Using results [1,35–37] developed for overlapping solid spheres (i.e., IOS) it is possible to incorporate a distribution of sphere sizes in the hollow sphere model. However, polydispersity effects have been shown to be quite small [38]. In the second model the number density of spheres is held fixed (so that the maximum volume fraction achievable is p_{\max}) and the internal radii is varied to achieve a given volume fraction.

The percolation thresholds of each phase of the IOSA model p_c^a (solid) and q_c^a (void), can be easily derived from a knowledge of the threshold values of the standard IOS model: $p_c^s \approx 0.3$ [39] and $q_c^s \approx 0.03$ [40]. For the variable density model (r_0 fixed) the percolation thresholds are $p_c^a = 1 - (1 - p_c^s)^{1 - (r_0/r_1)^3}$ and $q_c^a = (q_c^s)^{1 - (r_0/r_1)^3}$ (so $p_c^a \rightarrow 0$ and $q_c^a \rightarrow 1$ as $r_0 \rightarrow r_1$). For the fixed density model the IOSA

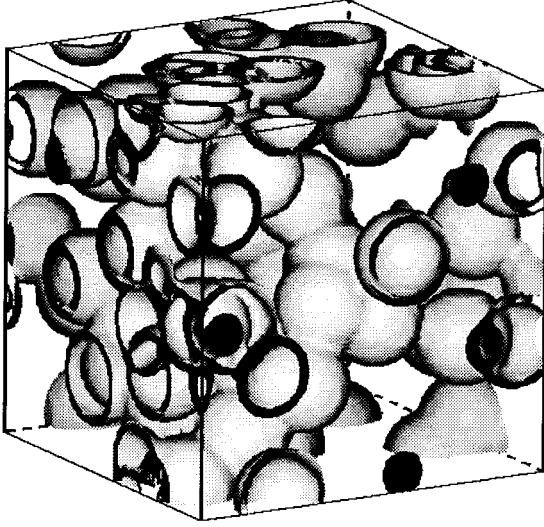


FIG. 6. Interface of the IOSA model ($r_0=0.8$, $r_1=1.0$) at a volume fraction of $p=0.2$.

solid phase is percolative if $p_{\max} \geq p_c^s$ and the void phase is percolative if $q_{\min} = 1 - p_{\max} \geq q_c^s$.

IV. MICROSTRUCTURE PARAMETERS

Bounds have been calculated on the conductivity [7,10] and the bulk [8] and shear [9,11] moduli of composite materials (reviewed in Ref. [1]). These can be expressed [12] in terms of the volume fractions and properties of each of the phases and two microstructure parameters

$$\zeta_1 = \frac{9}{2pq} \int_0^\infty \frac{dr}{r} \int_0^\infty \frac{ds}{s} \int_{-1}^1 du P_2(u) f(r,s,t), \quad (4.1)$$

$$\eta_1 = \frac{5\zeta_1}{21} + \frac{150}{7pq} \int_0^\infty \frac{dr}{r} \int_0^\infty \frac{ds}{s} \int_{-1}^1 du P_4(u) f(r,s,t), \quad (4.2)$$

where $f(r,s,t) = p_3(r,s,t) - p_2(r)p_2(s)/p$, $t^2 = r^2 + s^2 - 2rsu$ and $P_n(u)$ denotes the Legendre polynomial of order n . As we argued in Ref. [18], it only appears necessary to know broad microstructural information about a general composite to successfully apply the bounds. This conclusion arose from the observation that the bounds are relatively insensitive to small variations in the microstructure parameters. Furthermore, we found that the parameters ζ_1 and η_1 are insensitive to fine microstructural details within a class of composites (e.g., the overlapping sphere class or the one-level cut GRF class). An example of this insensitivity is also seen when polydispersity effects of particulate models are considered [38]. In light of these facts the parameters calculated from models may well have application to physical composites for which precise microstructural information is unavailable.

In Fig. 7 we provide a graphical summary of the wide range of isotropic composites for which p_3 (and hence the microstructure parameters) can be exactly calculated. It is clear that the two-level cut GRF and overlapping hollow sphere model considerably expand the classes of materials to which the bounds can be applied.

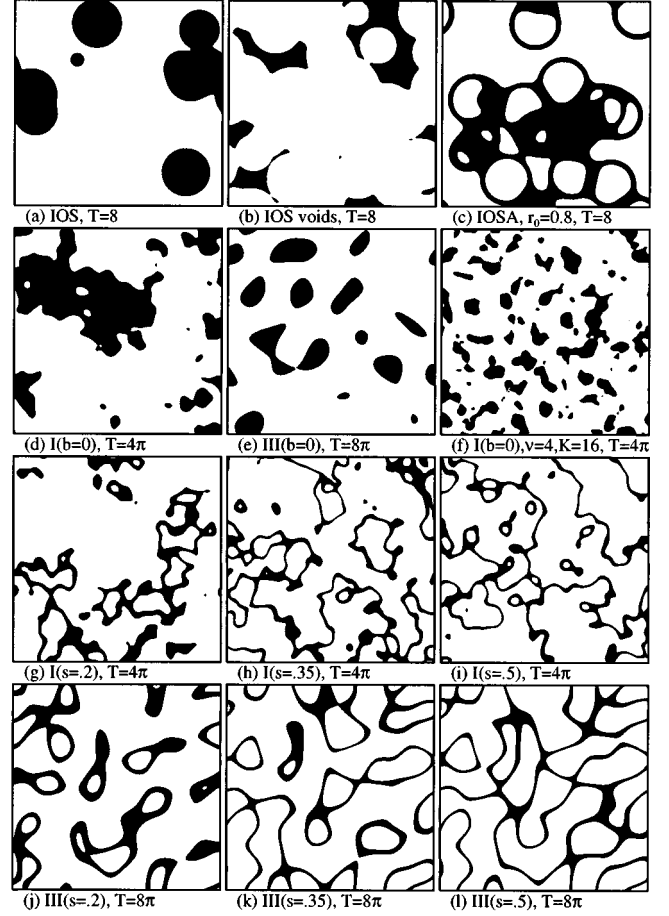


FIG. 7. Variety of microstructures (volume fraction 20%) for which the third-order statistics are known exactly: (a)–(c) IOS and IOSA models ($r_1=1$); (d)–(f) one-level cut GRF's; (g)–(l) two-level cut GRF's. Except where noted, model I has $K=8$ and $\nu=0$ and model III $\mu=1.5$.

We now report calculations of the microstructure parameters for a variety of two-level cut GRF and IOSA models. Our method of calculating ζ_1 (and η_1) has been discussed previously [18]. In addition, we employ an adaptive integration algorithm [41] to compensate for the fact that the sub-integrand $\int_{-1}^1 P_n(u) f(r,s,t) du$ varies rapidly in the region $r \approx 0$ and involves a considerable number of function evaluations. The error in the results is less than 1%. To model as wide a range of materials as possible three qualitatively different spectra are used in the level cut GRF scheme: models I ($K=\infty$), I ($K=8$), and III ($\mu=1.5$). These spectra lead to surface fractal, rough, and smooth interfaces, respectively.

As we are primarily interested in low volume fraction porous or solid media, the microstructure parameters we report are in the range $0.0 < p \leq 0.4$. The results for ζ_1 and η_1 are given in Tables I and II and selected results are plotted in Figs. 8 and 9. The results for the two variants of the IOSA model are given in Table III and plotted along with the results for the two-level cut GRF models in Figs. 8 and 9. Due to the simple geometry of the IOSA model it is possible to calculate σ_e to order p (see Appendix D). This result can then be used to show $\zeta_1|_{p=0} = (r_0/r_1)^3$ (represented by symbols in Fig. 8), in agreement with our numerical calculations of ζ_1 .

TABLE I. Microstructure parameter ζ_1 for a range of materials generated from the symmetric GRF model.

Model	I, $K = \infty$			I, $K = 8$			III		
	s	0.20	0.35	0.50	0.20	0.35	0.50	0.20	0.35
P	ζ_1								
0.050	0.401	0.401	0.402	0.706	0.773	0.786	0.785	0.872	0.892
0.075	0.402	0.408	0.409	0.641	0.719	0.739	0.733	0.845	0.873
0.100	0.405	0.413	0.415	0.597	0.684	0.706	0.691	0.824	0.858
0.125	0.410	0.422	0.425	0.563	0.655	0.677	0.655	0.807	0.845
0.150	0.417	0.428	0.431	0.536	0.633	0.656	0.625	0.791	0.828
0.200	0.425	0.443	0.449	0.500	0.601	0.628	0.574	0.769	0.819
0.250	0.435	0.459	0.464	0.478	0.583	0.611	0.532	0.753	0.811
0.300	0.443	0.475	0.481	0.464	0.575	0.605	0.495	0.741	0.808
0.350	0.451	0.491	0.497	0.455	0.572	0.603	0.456	0.734	0.807
0.400	0.456	0.506	0.515	0.444	0.574	0.607	0.411	0.728	0.810

To compare the properties of different media we plot (Fig. 10) the upper bound on the conductivity for one member of each class of composite: two-level cut GRFs, hollow spheres, IOS voids [34] (or ‘‘Swiss cheese’’), one-level cut GRFs [18], and IOS [34] (or solid spheres).

We have also evaluated bounds on the shear, bulk, and Young’s moduli of the models. In Ref. [30] we showed that the upper bound on Young’s modulus was in good agreement with experimental measurements for foamed solids. Model III($s=0.5$) provides a good model of polystyrene foam (compare Figs. 2 and 3), and the IOSA model accurately mimics the microstructure and properties of sintered hollow glass spheres. In Fig. 11 the upper bound on the shear modulus is shown for each class of composite considered above: the microstructure clearly has a strong influence on elastic properties. The bulk and Young’s moduli show similar behavior.

V. SIMULATIONS OF σ_E

In addition to bounding the properties of composite media and providing qualitative information on these properties, it

TABLE II. Elasticity microstructure parameter η_1 for a range of materials generated using the symmetric GRF model.

Model	I, $K = \infty$		I, $K = 8$		III	
	s	0.20	0.50	0.20	0.50	0.20
P	η_1					
0.050	0.355	0.351	0.523	0.613	0.609	0.754
0.075	0.358	0.362	0.463	0.548	0.543	0.705
0.100	0.362	0.369	0.430	0.516	0.500	0.672
0.125	0.370	0.377	0.416	0.493	0.471	0.648
0.150	0.373	0.388	0.407	0.480	0.449	0.608
0.200	0.394	0.402	0.404	0.473	0.426	0.621
0.250	0.410	0.430	0.410	0.478	0.414	0.609
0.300	0.426	0.451	0.420	0.492	0.408	0.615
0.350	0.438	0.474	0.430	0.510	0.406	0.627
0.400	0.442	0.495	0.431	0.533	0.396	0.643

has been observed that the bounds also have reasonable predictive power [1]. To test the predictive utility of the bounds and provide a direct comparison between microstructure and properties we use a finite-difference method to explicitly calculate the conductivity of several two-level cut GRFs.

The effective conductivity σ_e of a composite is defined as the ratio of the current density to the applied potential. We take T as the scale of the sample and M^3 as the number of nodes (so the spatial resolution scale is $\Delta x = T/M$). The generation of random fields and the method for determining σ_e were described in Ref. [18] for the case of one-level cut fields. A number of additional difficulties are encountered in the simulations of σ_e for the two-level cut GRFs. The major problems are (i) *discretization* effects that occur when the discretization length scale Δx is insufficient to resolve the thin sheetlike structures that arise (see, e.g., Fig. 3) and (ii) *finite-scale* effects that arise if T is not large enough to represent an ‘‘infinite’’ medium. In practice, T should be several

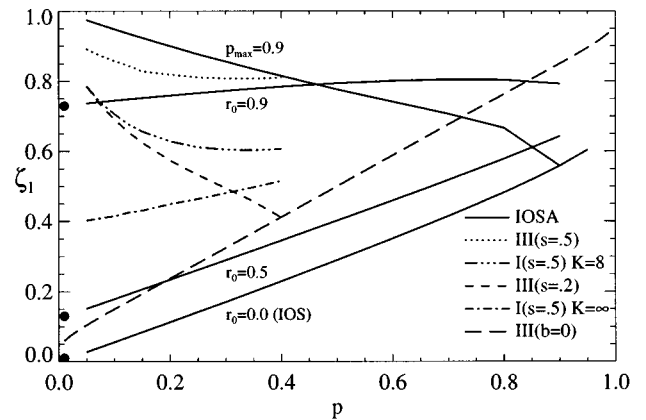


FIG. 8. Microstructure parameter ζ_1 for selected models. The IOS model and model III($b=0$) are included to show the behavior of ζ_1 for different classes of composites (see Fig. 7). The solid symbols represent analytic calculations of $\zeta_1|_{p=0}$ for the IOSA model.

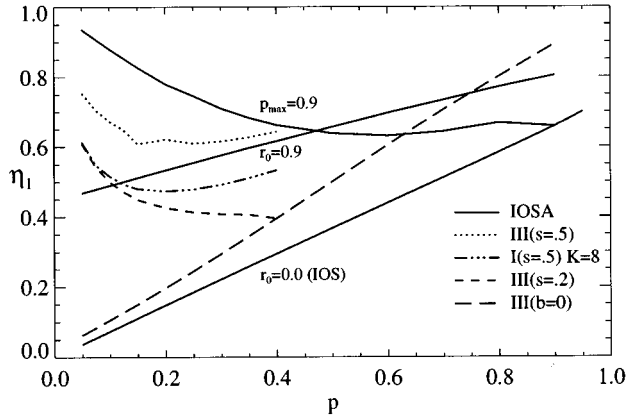


FIG. 9. Elasticity microstructure parameter η_1 for selected models. The IOS model and model III($b=0$) are included to show the behavior of η_1 for different classes of composites (see Fig. 7).

times the correlation length of the microstructure (approximately unity). Discretization effects can be reduced by increasing M or decreasing T (to increase the width of the sheets relative to Δx). However, our computational requirements dictate $M \leq 128$ and decreasing T leads to noisy results. Thus T must be chosen to minimize each of these competing errors. By performing several numerical tests [41] a reasonable value of T was determined to ensure that simulations of σ_e are accurate. As the sheets become thinner (i.e., p decreases) it was found that smaller values of T are necessary to eliminate finite-scale effects. This can be explained in terms of the faster decay of the correlations between the components of phase 1.

We choose to study the effective conductivity of models III($s=0.5$), I($s=0.5$) ($K=8$), and III($s=0.2$). The former models provide examples of smooth and rough sheetlike pores. The latter model [III($s=0.2$)] has a morphology comprised of inclusions with both a sheetlike and node-bondlike quality. The conductivity contrasts employed occur in physical composites and have been studied previously, allowing

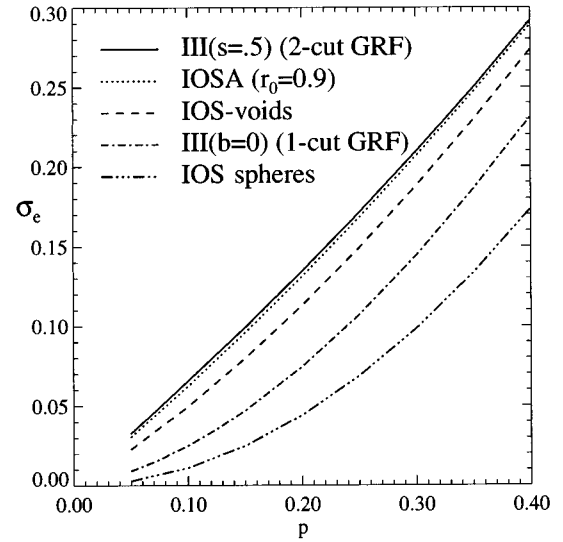


FIG. 10. Three-point upper bound [7] on the effective conductivity (contrast 1:0) of five different classes of microstructure. The data for the IOS and one-level cut GRF models are from Refs. [34,18].

comparisons to be made. In each of the cases we report results averaged over five samples for a range of volume fractions $0.05 \leq p \leq 0.4$. In all cases the simulational data lie between the bounds.

First we consider the conductivity contrast $\sigma_{1,2} = 10,1$. The results are tabulated in Table IV and plotted in Fig. 12 along with the bounds for each model. Here and in subsequent calculations the lower bound of Beran [7] and the upper bound of Milton [10] (see Ref. [18]) are employed. The data for model III($s=0.5$) practically lie along the relevant upper bound. In contrast, the effective conductivity of models III($s=0.2$) and I($s=0.5$) fall between the bounds; however, the upper bound still provides a reasonable estimate of σ_e in each case. For purposes of comparison the bounds for the one-level cut GRF model III($b=0$) are included in Fig.

TABLE III. Microstructure parameters for different versions of the IOSA model. For the case $r_0=0$ the results are just those of the standard IOS model (see Ref. [1]).

Model	$r_0=0.5$		$r_0=0.9$		$p_{\max}=0.9$		$p_{\max}=0.7$	
	ζ_1	η_1	ζ_1	η_1	ζ_1	η_1	ζ_1	η_1
p								
0.05	0.152	0.119	0.737	0.468	0.974	0.936	0.955	0.888
0.10	0.179	0.153	0.744	0.490	0.948	0.880	0.911	0.788
0.15	0.207	0.187	0.752	0.512	0.924	0.827	0.870	0.707
0.20	0.234	0.221	0.759	0.533	0.900	0.780	0.829	0.640
0.25	0.262	0.254	0.766	0.554	0.877	0.746	0.791	0.590
0.30	0.289	0.288	0.772	0.576	0.856	0.710	0.754	0.551
0.35	0.317	0.322	0.778	0.596	0.835	0.683	0.718	0.524
0.40	0.345	0.356	0.784	0.616	0.815	0.662	0.683	0.508
0.50	0.402	0.424	0.794	0.656	0.776	0.638	0.614	0.502
0.60	0.459	0.492	0.801	0.697	0.741	0.631	0.539	0.520
0.70	0.517	0.560	0.805	0.733	0.706	0.643	0.414	0.511
0.80	0.578	0.630	0.804	0.771	0.666	0.668		
0.90	0.643	0.705	0.792	0.804	0.558	0.658		

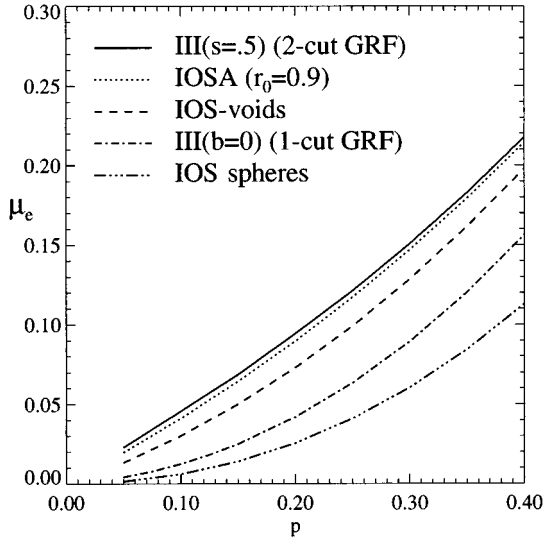


FIG. 11. Three-point upper bound [11] on the effective shear modulus (contrast 1:0) of five different classes of microstructure. The data for the IOS and one-level cut GRF models are from Refs. [34,18].

12. At low p the bounds clearly differentiate between the different classes of media. It is clear that the model III ($s=0.5$) is a significantly more efficient conductor than models III($s=0.2$) or I($s=0.5$) and those defined using a one-level cut GRF in [18].

The simulation data for the contrast $\sigma_{1,2}=50,1$ is reported in Table V and plotted in Fig. 13. Qualitatively the results are the same as those discussed in relation to the case $\sigma_{1,2}=10,1$. Note that the upper bound is again a good estimate for model III($s=0.5$) and less so for models III($s=0.2$) and I($s=0.5$).

In porous rocks and solid foams the conductivity of the medium surrounding the conducting pathways has negligible (or zero) conductivity. To model such systems the contrast $\sigma_{1,2}=1,0$ is used. The data and computational parameters used in the simulations are reported in Table VI. Each material is seen to be conductive at the lowest volume fraction considered $p=0.05$. Discretization effects prohibit accurate simulations of σ_e at lower volume fractions. The simulation data and the upper bounds are plotted in Fig. 14. Even in this

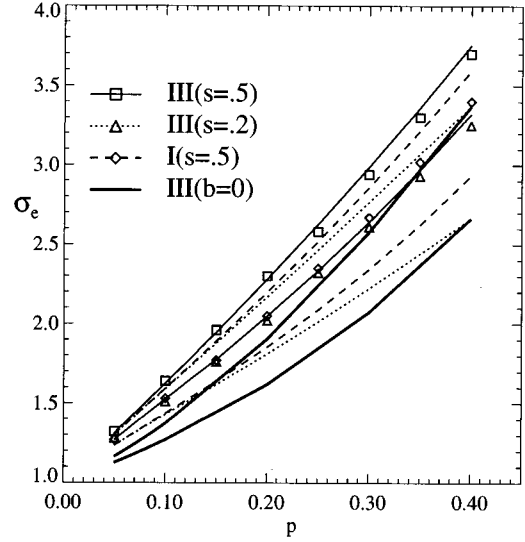


FIG. 12. Simulation data and bounds for three different two-level cut GRF models at contrast $\sigma_{1,2}=10,1$. The thick solid line corresponds to the bounds for the one-level cut model III($b=0$). The bounds are clearly seen to differentiate the different classes of media at low p .

large contrast situation the upper bound for model III ($s=0.5$) agrees with the data.

To consider the case of diffusive transport in membranes, we assume that the membrane has negligible diffusivity with respect to the surrounding fluid. Therefore the contrast $\sigma_{1,2}=0,1$ is employed. For this system large discretization effects prohibit the consideration of model I($s=0.5$) at membrane volume fractions of less than $p=0.10$. The data are presented in Table VII and Fig. 15. Note that the presence of a membrane occupying 10–20% of the total volume reduces the diffusivity by a factor of 2. This is due to the tortuous pathways through which the diffusing species must migrate. In contrast to three cases considered above, the upper bound does not provide a good estimate of σ_e for model III ($s=0.5$).

VI. EFFECT OF MICROSTRUCTURE ON PROPERTIES

The precise role of microstructure in determining the macroscopic properties of composite media has been the

TABLE IV. Effective conductivity of several two-level cut GRF's for the case $\sigma_{1,2}=10,1$.

p	III($s=0.2$)			III($s=0.5$)			I($s=0.5$)		
	T/π	σ_e	Error	T/π	σ_e	Error	T/π	σ_e	Error
0.05	4	1.28	0.01	2	1.32	0.02	2	1.27	0.00
0.10	4	1.51	0.02	2	1.64	0.03	2	1.53	0.02
0.15	4	1.76	0.04	2	1.96	0.05	2	1.77	0.02
0.20	4	2.02	0.06	4	2.30	0.07	2	2.05	0.01
0.25	8	2.32	0.03	4	2.58	0.10	4	2.35	0.01
0.30	8	2.61	0.04	4	2.94	0.12	4	2.67	0.01
0.35	8	2.93	0.03	4	3.30	0.13	4	3.02	0.01
0.40	8	3.25	0.05	4	3.70	0.13	4	3.40	0.02

TABLE V. Effective conductivity of several two-level cut GRF's for the case $\sigma_{1,2}=50,1$.

p	III($s=0.2$)			III($s=0.5$)			I($s=0.5$)		
	T/π	σ_e	Error	T/π	σ_e	Error	T/π	σ_e	Error
0.05	4	2.3	0.2	2	2.6	0.2	1	2.1	0.1
0.10	4	3.4	0.4	2	4.1	0.4	1	3.3	0.1
0.15	8	4.1	0.1	2	5.7	0.5	1	4.2	0.1
0.20	8	5.1	0.2	2	7.4	0.7	1	5.4	0.1
0.25	8	6.4	0.2	4	9.3	0.2	2	7.0	0.1
0.30	8	7.8	0.2	4	11.2	0.3	2	8.6	0.1
0.35	8	9.3	0.3	4	13.2	0.3	2	10.4	0.2
0.40	8	10.9	0.4	4	15.3	0.3	2	12.3	0.2

subject of many studies. A number of simple models of pore shape have proposed to determine, for example, the effect of pore-size distribution [20], pore roughness [42], and pore geometry [21] on transport in porous rocks. Simple micro-mechanical models [43] have also been studied to ascertain, for example, the effect of inclusion shape [44] and cell structure [4,45] on the mechanical properties of composites. In this section we investigate how morphology influences the properties of realistic model composites.

To simplify the discussion we summarize relevant data for a variety of GRF's and particulate microstructure models in Table VIII. We consider systems of 1:0 contrast at $p=0.2$. This case corresponds to a conducting (mechanically strong) matrix in an insulating (weak) medium (e.g., foamed solids [30]). This contrast also corresponds to low porosity conducting pores in an insulating medium (e.g., porous rocks). To gauge the effect of microstructure on material properties we assume that the upper bound on each property provides an estimate of its actual value. A comparison of σ_u and σ_e (where available) shows that this is generally true [46]. Note, however, that if the difference between σ_u for each of the models is small [e.g., IOS voids and model III ($s=0.2$) and examples in Ref. [18]] such an assumption cannot be made ($\sigma_u^a > \sigma_u^b$, but $\sigma_e^a < \sigma_e^b$).

At a 1:0 contrast the effective properties only differ from zero if the composite is macroscopically connected (i.e., percolative). At $p=0.2$ this condition is satisfied for all but one of the media (conducting spheres in an insulating medium). Above this threshold the magnitude of the macroscopic properties is then governed by the shape of the inclusions. It is clear from Table VIII that sheetlike structures provide higher conductivity and mechanical strength than those with a node-bondlike character. To elucidate the role of inclusion shape we derive approximate expressions for the effective conductivity of periodic media with unit cells of each type in Appendix E. For small volume fractions ($p \ll 1$) the node-bond model has $\sigma_e \approx p^2 \sigma_1$ and the sheetlike model has $\sigma_e \approx \frac{2}{3} p \sigma_1$ in qualitative agreement with the data. Interestingly the periodic sheet model provides a surprisingly good estimate of $\sigma_e = \frac{2}{3} 0.2 = 0.133$ for model III($s=0.5$) ($\sigma_e = 0.130$).

From Table VIII it also evident that interfacial roughness plays an important role in determining properties. Consider the two-level cut fields I($s=0.5$) and III($s=0.5$). In Figs. 7(i) and 7(l) it is clear that both models contain sheetlike pores. The differences are then due to the interfacial roughness.

This is confirmed by comparing the relative values of σ_u for model I in the cases $K=8$ (smooth on scales below $\lambda_{\min}=2\pi/8$) and $K=\infty$ (rough on all scales); see Appendix B. The effect of increasing K from 8 to 32 on the morphology of model I($s=0.5$) can be seen by comparing Figs. 7(i) and 16(a). In the rough model the sheetlike pores are thinner and a large proportion of pore space is distributed in protrusions. As these protrusions contribute little to the overall conductance (or strength), this significantly reduces both conductivity and strength. This also explains why model III is more conductive (stronger) than model I. The much smaller effect of roughness on morphology of one-level cut fields can be seen by comparing Fig. 7(d) and Fig. 16(b): the basic inclusion shape is less affected than in the two-level cut case.

Now consider the data for the spherical particulate media in Table VIII. The hollow sphere model appears to be more conductive, or stronger, than the IOS voids (Swiss cheese) model. This is due to the fact that the former model has an approximately sheetlike character (Fig. 6) in contrast to the node-bondlike structures [2] apparent in the inverse IOS model. The IOS model at $p=0.2$ does not have a sufficient density of spheres to provide a percolative pathway.

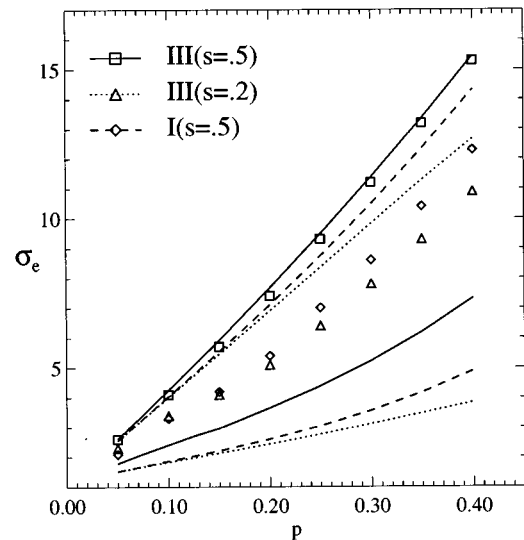


FIG. 13. Simulation data and bounds for three different two-level cut GRF models with conductivity $\sigma_{1,2}=50,1$.

TABLE VI. Effective conductivity of several two-level cut GRF's for the case $\sigma_{1,2}=1,0$.

p	III($s=0.2$)			III($s=0.5$)			I($s=0.5$)		
	T/π	σ_e	Error	T/π	σ_e	Error	T/π	σ_e	Error
0.05	4	0.018	0.002	2	0.034	.003	2	0.011	0.003
0.10	4	0.030	0.004	2	0.061	.003	2	0.044	0.005
0.15	4	0.050	0.005	2	0.095	.003	2	0.058	0.007
0.20	4	0.073	0.007	4	0.130	.004	2	0.078	0.009
0.25	8	0.094	0.004	4	0.165	.005	4	0.111	0.004
0.30	8	0.121	0.003	4	0.204	.005	4	0.141	0.004
0.35	8	0.154	0.003	4	0.245	.006	4	0.177	0.007
0.40	8	0.190	0.002	4	0.287	.007	4	0.219	0.006

VII. CONCLUSION

In this paper we have derived the three-point statistical correlation functions for two models of random composite media. The results were applied in the evaluation of bounds on the effective conductivity and elastic moduli of each model. In addition the ‘‘exact’’ effective conductivity was estimated for the two-level cut GRF model by direct simulation. The models are applicable to physical composites that remain percolative at very low volume fractions $p_c < 1\%$. These include solid foams, porous rocks, membranes, and sintered hollow glass spheres. In contrast, previously employed models of microstructure have percolation thresholds of order 10%.

Microstructure was demonstrated to have a strong influence on the effective properties of composites. The relative variations among the two-level cut, IOSA, and one-level cut models were attributed to three morphological factors: pore shape, interfacial roughness, and percolation threshold of the material. Materials with sheetlike inclusions were shown to have a significantly greater conductivity (strength) than materials with node-bondlike inclusions. By comparing the microstructure parameters of similar composites with frac-

tally rough and relatively smooth inclusions we found that interfacial roughness decreased composite conductivity and strength. The observation was confirmed by directly comparing simulated values of σ_e for model I($s=0.5$) (sheetlike and rough) and model III($s=0.5$) (sheetlike and smooth). The behavior was physically attributed to the fact that the protrusions of rough interfaces contribute little to effective properties.

The models discussed here considerably expand the range of systems to which bounds can be applied. To facilitate use of these bounds we have tabulated cross sections and microstructure parameters for a number of different variants of each model. Such bounds have two clear applications. First, they can be used to narrow the possible microstructures of a composite for which properties are known; composite materials may violate the bounds for a particular model system. Indeed for certain cases of realistic media the bounds are mutually exclusive (see Fig. 12). Second, the upper bound is often a very useful estimate of the actual property. Indeed, for model III($s=0.5$) the upper bound provides an excellent estimate of the effective conductivity over the full range of volume fraction measured.

The simulational data presented here allows a comparison of model properties with those of physical composites [30,41,47]. Furthermore, the data can be used to assess both predictive theories for σ_e and higher-order bounds. We note that the four-point correlation functions of the two models considered here can be calculated and hence used to evaluate known four-point bounds [11,48]. Finally, we remark that the generalization of the IOS model to include the case of hollow spheres broadens the utility of the model as a benchmark theoretical tool, as well as providing a realistic model of certain composites.

APPENDIX A:

THE LEVEL CUT GAUSSIAN RANDOM FIELD

In this appendix several results are derived that are useful for calculating the n -point correlation function of a material defined by level cut(s) of a Gaussian random field [19,25,26]. The joint probability density (JPD) of a Gaussian random field is $P_n(y_1, y_2, \dots, y_n) = [(2\pi)^n |G|]^{-1/2} \exp(-\frac{1}{2} \mathbf{y}^T G^{-1} \mathbf{y})$, where the elements of G are $g_{ij} = g(r_{ij}) = \langle y(\mathbf{r}_i) y(\mathbf{r}_j) \rangle$ [49]. The function g has the properties $g(0) = 1$ and $\lim_{r \rightarrow \infty} g(r) \rightarrow 0$. By definition we have $p_n = \int_{\alpha}^{\beta} dy_1 \dots \int_{\alpha}^{\beta} dy_n P_n(y_1, y_2, \dots, y_n)$. Note that, in this

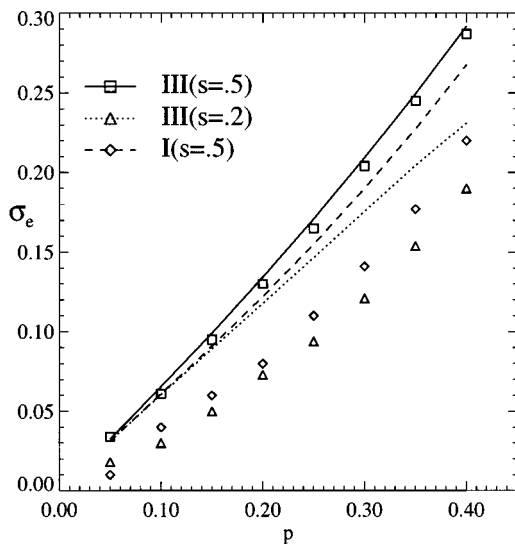


FIG. 14. Simulation data and bounds for conductivity contrast $\sigma_{1,2}=1,0$. The models and contrast are relevant to solid foams [30] and porous rocks [47].

TABLE VII. Effective conductivity of several two-level cut GRF's for the case $\sigma_{1,2}=0,1$.

p	T/π	III($s=0.2$)		III($s=0.5$)		Error
		σ_e	Error	T/π	σ_e	
0.10	4	0.66	0.02	2	0.55	0.05
0.15	4	0.62	0.02	2	0.49	0.06
0.20	4	0.58	0.02	2	0.43	0.07
0.25	8	0.53	0.01	4	0.34	0.05
0.30	8	0.50	0.01	4	0.29	0.05
0.35	8	0.47	0.01	4	0.24	0.04
0.40	8	0.44	0.01	4	0.20	0.03

form, p_n is difficult to evaluate. For example, if $g_{ij} \approx 1$ for all i, j then $|G| \approx 0$ ($n > 1$). It is possible to avoid such problems and reduce the number of integrations required by taking the following approach.

Expanding Eq. (2.1) gives terms of the form

$$\Lambda_n(\mathbf{g}, \mathbf{a}) = \left\langle \prod_{i=1}^n H(y_i - \alpha_i) \right\rangle, \quad (\text{A1})$$

where $\mathbf{g} = (g_{12}, \dots, g_{(n-1)n})$, $\mathbf{a} = (\alpha_1, \dots, \alpha_n)$, and the α_i are equal to α or β . The analysis that follows relies on an integral representation of the Heaviside function

$$H(y - \alpha) = \frac{-1}{2\pi i} \int_C e^{-iw(y-\alpha)} \frac{dw}{w}, \quad (\text{A2})$$

where the contour C lies along the real axis, except near the origin, where it crosses the imaginary axis in the upper half plane.

Now we turn to the evaluation of the terms (A1). For the case $n=1$ we have $G = g_{11} = 1$ so

$$\Lambda_1 = \langle H(y_1 - \alpha_1) \rangle = \frac{1}{\sqrt{2\pi}} \int_{\alpha_1}^{\infty} e^{-(1/2)t^2} dt. \quad (\text{A3})$$

Now consider Λ_2 . In this case the matrix G in the JPD is

$$G = \begin{bmatrix} g_{11} & g_{12} \\ g_{21} & g_{22} \end{bmatrix} = \begin{bmatrix} 1 & g \\ g & 1 \end{bmatrix}, \quad (\text{A4})$$

with $g = g_{12} = g_{21}$ and $|G| = \sqrt{1-g^2}$. Using the Heaviside function and interchanging the order of integration gives

$$\begin{aligned} \Lambda_2 &= \frac{1}{|G|^{(1/2)} (2\pi i)^2} \int_C \frac{dw_1}{w_1} \int_C \frac{dw_2}{w_2} e^{i\mathbf{w}^T \mathbf{a}} \int_{-\infty}^{\infty} dy_1 \int_{-\infty}^{\infty} dy_2 \\ &\quad \times e^{-(1/2)\mathbf{y}^T G^{-1} \mathbf{y} - i\mathbf{w}^T \mathbf{y}} \\ &= \frac{1}{(2\pi i)^2} \int_C \frac{dw_1}{w_1} \int_C \frac{dw_2}{w_2} e^{i\mathbf{a}^T \mathbf{w} - (1/2)\mathbf{w}_1^2 - w_1 w_2 g - (1/2)\mathbf{w}_2^2}. \end{aligned}$$

In this case we differentiate with respect to g ,

$$\frac{\partial \Lambda_2}{\partial g} = - \frac{1}{(2\pi i)^2} \int_{-\infty}^{\infty} dw_1 \int_{-\infty}^{\infty} dw_2 e^{-(1/2)\mathbf{a}^T G \mathbf{a} + i\mathbf{a}^T \mathbf{w}} \quad (\text{A5})$$

and perform the integrals with respect to w_i . The result is simply integrated to give Λ_2 (up to a constant),

$$\Lambda_2 = \frac{1}{(2\pi)^2} \int_0^s \frac{dt}{\sqrt{1-t^2}} \exp\left(-\frac{\alpha_1^2 - 2\alpha_1\alpha_2 t + \alpha_2^2}{2(1-t^2)}\right). \quad (\text{A6})$$

The derivation of Λ_3 follows similar lines: The initial integration over the y_i gives

$$\Lambda_3 = \frac{-1}{(2\pi i)^3} \int_C \frac{dw_1}{w_1} \int_C \frac{dw_2}{w_2} \int_C \frac{dw_3}{w_3} e^{-(1/2)\mathbf{w}^T G \mathbf{w} + i\mathbf{w}^T \mathbf{a}}. \quad (\text{A7})$$

For this case $|G| = 1 - g_{12}^2 - g_{13}^2 - g_{23}^2 + 2g_{12}g_{13}g_{23}$ and $\mathbf{w}^T G \mathbf{w} = w_1^2 + w_2^2 + w_3^2 + 2w_1w_2g_{12} + 2w_1w_3g_{13} + 2w_2w_3g_{23}$. Taking the derivative of Eq. (A7) with respect to g_{12} gives

$$\begin{aligned} \frac{\partial \Lambda_3}{\partial g_{12}} &= \frac{1}{(2\pi i)^3} \int_C \frac{dw_3}{w_3} e^{-(1/2)\mathbf{w}^T G \mathbf{w} - i\alpha_3 w_3} \int_{-\infty}^{\infty} dw_1 \int_{-\infty}^{\infty} dw_2 \\ &\quad \times e^{-(1/2)\mathbf{w}^T \hat{G} \mathbf{w} + i\mathbf{w}^T \mathbf{a}}, \end{aligned} \quad (\text{A8})$$

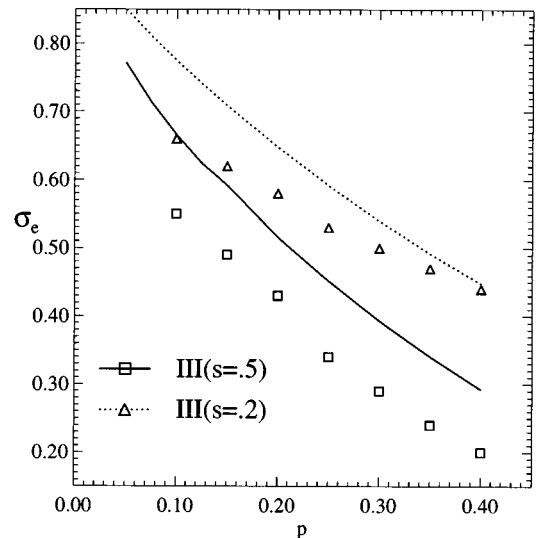


FIG. 15. Simulations of σ_e and the bounds for $\sigma_{1,2}=0,1$. This contrast is relevant to modeling transport in membranes.

TABLE VIII. Qualitative comparison of microstructure and macroscopic properties. We consider the contrast 1:0 at a representative volume fraction $p=0.2$. σ_u , κ_u , and μ_u are upper bounds on the effective conductivity [7], bulk [8] and shear modulus [11], respectively.

Model	Microstructure	p_c	σ_e	ζ_1	η_1	σ_u	κ_u	μ_u
III($s=0.5$)	smooth, sheetlike	0	0.130	0.819	0.621	0.134	0.115	0.094
I($s=0.5$) $K=8$	rough, sheetlike	0	0.078	0.628	0.473	0.122	0.102	0.081
III($s=0.2$)	smooth, node-bond-sheetlike	0	0.073	0.574	0.426	0.118	0.098	0.077
I($s=0.5$) $K=\infty$	very rough, sheetlike	0		0.449	0.402	0.106	0.086	0.068
I($b=0$) ^a $K=\infty$	very rough, node-bondlike			0.366	0.333	0.096	0.076	0.060
I($b=0$) ^a $K=8$	rough, node-bondlike	0.07	0.027	0.326	0.291	0.090	0.071	0.054
III($b=0$) ^a	smooth, node-bondlike	0.13	0.026	0.237	0.197	0.074	0.057	0.042
IOSA ($r_0=0.9$)	hollow spheres	0.09		0.759	0.533	0.131	0.117	0.090
IOS voids	Swiss cheese	0.03 ^b	0.076 ^c	0.518 ^d	0.416 ^d	0.113	0.093	0.073
IOS	spheres	0.30 ^e	0	0.113 ^d	0.148 ^d	0.044	0.032	0.026

^aReference [18].

^bReference [40].

^cReference [57].

^dReferences [1,34].

^eReferences [2,39]

where $\hat{\mathbf{w}}=(w_1, w_2)$, $\mathbf{u}=(u_1, u_2)=(\alpha_1 + i g_{13} w_3, \alpha_2 + i g_{23} w_3)$, and

$$\hat{G} = \begin{bmatrix} 1 & g_{12} \\ g_{12} & 1 \end{bmatrix}. \quad (\text{A9})$$

Performing the standard integrals with respect to w_1 and w_2 gives

$$\begin{aligned} \frac{\partial \Lambda_3}{\partial g_{12}} &= \frac{1}{2\pi} \frac{1}{\sqrt{1-g_{12}^2}} \exp\left(-\frac{\alpha_1^2 - 2\alpha_1\alpha_2 g_{12} + \alpha_2^2}{2(1-g_{12}^2)}\right) \\ &\times \left(\frac{-1}{2\pi i}\right) \int_C \frac{dw_3}{w_3} e^{-(1/2)\nu w^2 + i\kappa w}, \end{aligned} \quad (\text{A10})$$

where $\nu = |G|/(1-g_{12}^2)$ and

$$\kappa = \alpha_3 - \frac{\alpha_1(g_{13} - g_{12}g_{23}) - \alpha_2(g_{23} - g_{12}g_{13})}{1-g_{12}^2}. \quad (\text{A11})$$

Now the remaining integral can be reexpressed to give

$$\begin{aligned} \frac{\partial \Lambda_3}{\partial g_{12}} &= \frac{1}{(2\pi)} \frac{1}{\sqrt{1-g_{12}^2}} \exp\left(-\frac{\alpha_1^2 - 2\alpha_1\alpha_2 g_{12} + \alpha_2^2}{2(1-g_{12}^2)}\right) \\ &\times \frac{1}{\sqrt{2\pi}} \int_{F_{12}}^{\infty} e^{-(1/2)t^2} dt, \end{aligned} \quad (\text{A12})$$

where $F_{12} = \kappa/\sqrt{\nu}$. Similar expressions can be derived for $\partial \Lambda_3/\partial g_{12}$, and $\partial \Lambda_3/\partial g_{23}$. These are denoted by $A_{ij}(\mathbf{g}, \mathbf{a}) = \partial \Lambda_3/\partial g_{ij}$. With $k \neq i$ or j we can also write a general expression for F_{ij} ,

$$F_{ij} = \sqrt{\frac{1-g_{ij}^2}{|G|}} \left(\alpha_k - \frac{\alpha_i(g_{ik} - g_{jk}g_{ij}) + \alpha_j(g_{jk} - g_{ik}g_{ij})}{1-g_{ij}^2} \right).$$

The results can be formally integrated to give, up to a constant,

$$\begin{aligned} \Lambda_3(\mathbf{g}, \mathbf{a}) &= \int_0^1 dt [g_{12} A_{12}(t\mathbf{g}, \mathbf{a}) + g_{13} A_{13}(t\mathbf{g}, \mathbf{a}) \\ &+ g_{23} A_{23}(t\mathbf{g}, \mathbf{a})]. \end{aligned} \quad (\text{A13})$$

The results for Λ_i are employed in the text to derive the statistical correlation functions.

APPENDIX B: FRACTAL SURFACE DIMENSION

Berk [25] has shown that the class of level cut GRF models with spectra $\rho(k) \simeq (a/4\pi)k^{-2\epsilon-3}$ as $k \rightarrow \infty$ ($0 < \epsilon < 1$) have field-field correlation functions $g(r) \simeq 1 - br^{2\epsilon}$ and surface fractal dimension $D_s = 3 - \epsilon$. Here a and b are related constants. In this appendix we show how the finite cutoff wave number K effects the roughness (fractal) properties of a GRF interface. Through a very elegant argument Debye *et al.* [50] showed that the surface to volume ratio (S/V) of a porous solid was related to the two point correlation function by

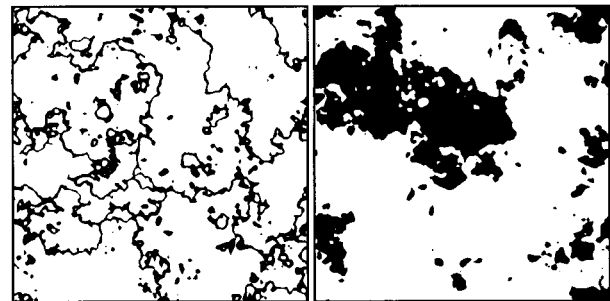


FIG. 16. Cross sections of two models based on spectrum I. This figure shows the roughness of the interface for large K [compare Figs. 7(i) and 7(d)].

$$-4p_2'(0) = \frac{S}{V}. \quad (\text{B1})$$

Now consider p_2 for the general two-level cut Gaussian random field. The most instructive method of examining $p_2'(0)$ is by generating an expansion for small r . Thus we write

$$p_2(r) = p - \frac{1}{2\pi} \int_{1-\delta}^1 \frac{dt}{\sqrt{1-t^2}} f(t), \quad (\text{B2})$$

where $\delta(r) = 1 - g(r)$ and $f(t)$ is a suitably defined function. Integrating by parts and retaining leading-order terms gives

$$p_2(r) \approx p - \sqrt{2\delta(r)} f(1) / 2\pi, \quad (\text{B3})$$

with $f(1) = \exp(-\alpha^2/2) + \exp(-\beta^2/2)$. Now if $\delta(r) = O(r^2)$, then the specific surface is well defined and $p_2'(0)$ can be evaluated. However, for the class of spectra considered by Berk [25] $\delta(r) \approx br^{2\epsilon}$ so

$$p_2 \approx p - \sqrt{2b} f(1) r^\epsilon / 2\pi. \quad (\text{B4})$$

Therefore $p_2'(0)$ and the specific surface (S/V) are infinite. Bale and Schmidt [51] have shown that this type of singular behavior implies a fractal surface. The fractal dimension D_s is given in terms of the correlation function through the relation $p_2(r) \approx p - cr^{3-D_s}$ with c some constant. We infer from Eq. (B4) that our model I ($\epsilon = 1/2$) has a fractal surface with $D_s = 2.5$.

As discussed in [18], it is necessary to introduce a finite-cutoff wave number K for computational and physical reasons. We now show how this parameter changes the microstructure. The wave number K corresponds to a cutoff wavelength $\lambda_{\min} = 2\pi/K$, which specifies the scale of the smallest ‘ripples’ on the surface. Thus we expect the surface area to scale as a fractal down to some length scale related to λ_{\min} . This can be confirmed mathematically by considering the small r behavior of $p_2[g_K(r)]$.

For arbitrary r , $g_K(r)$ can be expressed in terms of the moments of k . Using a Taylor series expansion for $\sin kr$ in the definition of g_K (2.2) we have

$$\begin{aligned} g_K(r) &= 1 - \frac{1}{6} \left(\int_0^K 4\pi\rho_K(k) k^4 dk \right) r^2 + O(K^3 r^2) \\ &\approx 1 - \frac{1}{6} \langle k^2 \rangle r^2, \end{aligned}$$

where the latter approximation is valid if $r \ll \lambda_{\min}$. Substituting this result into the expansion for p_2 (B3) and using relation (B1) gives [19,26]

$$\frac{S}{V} = \frac{2}{\pi} \sqrt{\frac{\langle k^2 \rangle}{3}} (e^{-(1/2)\alpha^2} + e^{-(1/2)\beta^2}). \quad (\text{B5})$$

Thus, for $r \ll \lambda_{\min}$ the surface is behaving in a regular manner ($D_s = 2$), as anticipated. Note that for the case $K \rightarrow \infty$ and $\epsilon < 1$ the moment $\langle k^2 \rangle$ diverges and this approximation does not apply.

To examine the behavior for $r > \lambda_{\min}$ we can successively integrate (2.2) by parts [18] to obtain

$$\begin{aligned} g_K(r) &\approx \frac{g_\infty(r)}{P} - \frac{a}{PK^{2\epsilon}} \\ &\times \left(\frac{\cos Kr}{K^2 r^2} + \frac{3 \sin Kr}{K^3 r^3} + O(K^{-4} r^{-4}) \right). \end{aligned} \quad (\text{B6})$$

If $Kr > 1$ this expansion is asymptotic to g_K [52]. Now in the region $\lambda_{\min} \ll r \ll 1$ the algebraic terms in the expansion are negligible and $g_K \approx g \approx (1 - br^{2\epsilon})/P$ (with $P \approx 1$).

In summary we have

$$p_2(r) \approx \begin{cases} p - \left(\frac{\sqrt{\frac{1}{3} \langle k^2 \rangle} f(1)}{2\pi} \right) r, & 0 \leq r \ll \lambda_{\min} \\ p - \left(\frac{\sqrt{2b} f(1)}{2\pi} \right) r^\epsilon, & \lambda_{\min} \ll r \ll 1. \end{cases} \quad (\text{B7})$$

This demonstrates the regular ($D_s = 2$) nature of the surface in the former region and the fractal behavior ($D_s = 3 - \epsilon$) over the spatial scales in the latter region.

APPENDIX C: INTERSECTION VOLUME OF TWO AND THREE SPHERES

The intersection volume $V_{I\mu\nu}^{(2)}(d)$ of two spheres of radii μ and ν separated by a distance d is simple to calculate. With $r_1 = \min(\mu, \nu)$ and $r_2 = \max(\mu, \nu)$ $V_I^{(2)} = 4\pi r_1^3/3$ if $0 \leq d < r_2 - r_1$, $V_I^{(2)} = 0$ if $r_2 + r_1 \leq d < \infty$ and

$$V_I^{(2)} = 2\pi(r_1^3 + r_2^3)/3 - \pi(r_1^2 x_1 + r_2^2 x_2 - \frac{1}{3} x_1^3 - \frac{1}{3} x_2^3) \quad (\text{C1})$$

if $r_2 - r_1 \leq d < r_2 + r_1$. Here $x_1 = (d^2 + r_1^2 - r_2^2)/2d$ and $x_2 = d - x_1$.

A compact form of the intersection volume of three spheres of equal radii ($r = 1$) has been derived previously by Powell [53]. Several of the key simplifications in the derivation formula are not possible when the spheres have different radii. However, a less elegant but straightforward result can be determined. Suppose the spheres have radii r_A , r_B , and r_C and are distances a , b , and c apart and that there exist two unique points P and Q where the surface of the spheres meet. From Powell [53] the intersection volume of the three spheres is equal to twice the following expression (Powell’s theorem):

- (the volume of the tetrahedron $PABC$)
- (the volume of the sphere center A enclosed by the faces of the tetrahedron $PABC$ that meet at A)
- (the volume of the sphere center B enclosed by the faces of the tetrahedron $PABC$ that meet at B)
- (the volume of the sphere center C enclosed by the faces of the tetrahedron $PABC$ that meet at C)
- + (the intersection volume of the spheres centered at B and C enclosed by the two faces of the tetrahedron $PABC$ that meet in BC)
- + (the intersection volume of the spheres centered at C and A enclosed by the two faces of the tetrahedron $PABC$ that meet in CA)

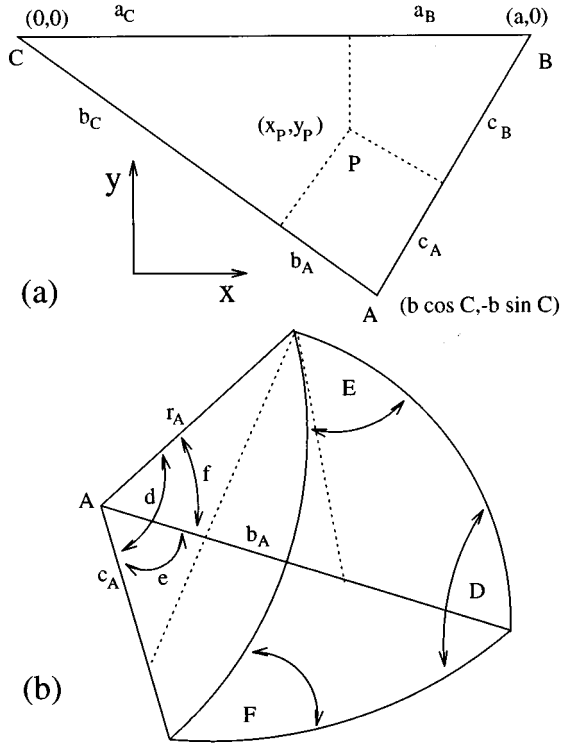


FIG. 17. Geometrical elements used in the calculation of the intersection volume of three spheres of different radii. The axis and nomenclature are those employed in the text. (a) The tetrahedron base and (b) the sphere centered at A enclosed by three faces of the tetrahedron.

+(the intersection volume of the spheres centered at A and B enclosed by the two faces of the tetrahedron $PABC$ that meet in AB).

The cases where there is no unique point of intersection between the spheres is discussed below. We first define a coordinate system with origin at the center of sphere C as drawn in Fig. 17(a). By solving the equations of the three spheres simultaneously it is simple to show that

$$x_P = \frac{a^2 - r_B^2 + r_C^2}{2a}, \quad (C2)$$

$$y_P = \frac{-b^2 + r_A^2 - r_C^2 + 2b \cos C x_P}{2b \sin C}, \quad (C3)$$

$$z_P = \sqrt{r_C^2 - x_P^2 - y_P^2}. \quad (C4)$$

It is also necessary to know the distances a_B, a_C, \dots , given in Fig. 17(a). We have $a_C = (a^2 + r_C^2 - r_B^2)/(2a)$, $b_A = (b^2 + r_A^2 - r_C^2)/(2b)$, $c_B = (c^2 + r_B^2 - r_A^2)/(2c)$, $a_B = a - a_C$, $b_A = b - b_C$, and $c_A = c - c_B$.

The volume of the tetrahedron is $V_T = \frac{1}{6} a b \sin C z_P$. The solid angle ϕ_A of the tetragonal wedge at A [see Fig. 17(b)] can be calculated by using the fact that $\phi_A = (E + F + D - \pi)$ and

$$\cos D = \frac{\cos d - \cos e \cos f}{\sin e \sin f} \quad (C5)$$

(similarly for $\cos E$ and $\cos F$). This gives

$$\phi_A = \cos^{-1} \left(\frac{c_A - \cos A b_A}{\sin A \sqrt{r_A^2 - b_A^2}} \right) + \cos^{-1} \left(\frac{r_A^2 \cos A - b_A c_A}{\sqrt{r_A^2 - b_A^2} \sqrt{r_A^2 - c_A^2}} \right) \quad (C6)$$

$$+ \cos^{-1} \left(\frac{b_A - \cos A c_A}{\sin A \sqrt{r_A^2 - c_A^2}} \right) - \pi. \quad (C7)$$

Similar results are obtained for the solid angles ϕ_B and ϕ_C .

It is critical to know whether the point (x_P, y_P) lies inside or outside each of the faces of the triangle. This can be done by defining the variables

$$s_A = \text{sgn}(-y_P), \quad (C8)$$

$$s_B = \text{sgn}(\cos C y_P + \sin C x_P), \quad (C9)$$

$$s_C = \text{sgn}(\cos B y_P - \sin B x_P + a \sin B). \quad (C10)$$

Then, for example, $s_A = \pm 1$ as the point (x_P, y_P) is inside or outside face a of the triangle ABC . In the case $r_A = r_B = r_C = 1$ [53] we have $x_P = a/2$ and $y_P = -c \cos A / 2 \sin C$, so that $s_A = \text{sgn}(\cos A)$, $s_B = \text{sgn}(\cos B)$, and $s_C = \text{sgn}(\cos C)$, as they should. The wedge angle associated with the intersection volume of spheres B and C is

$$\theta_A = \cos^{-1} \left(s_A \frac{\sqrt{r_B^2 - a_B^2 - z_P^2}}{\sqrt{r_B^2 - a_B^2}} \right) \quad (C11)$$

(similarly for the angles θ_B and θ_C).

Now the volume of a tetragonal wedge of solid angle ϕ is $r^3 \phi / 3$ and the intersection volume of spheres enclosed in a wedge of angle θ is $\theta V_I^{(2)} / 2\pi$. Therefore, by Powell's theorem,

$$V_{Ixyz}^{(3)}(a, b, c) = V_T - \frac{2}{3} x^3 \phi_A - \frac{2}{3} y^3 \phi_B - \frac{2}{3} z^3 \phi_C + \frac{\theta_A}{\pi} V_{Iyz}^{(2)}(a) + \frac{\theta_B}{\pi} V_{Ixz}^{(2)}(b) + \frac{\theta_C}{\pi} V_{Ixy}^{(2)}(c). \quad (C12)$$

Here $x = r_A$, $y = r_B$, and $z = r_C$. This formula is equivalent to Powell's result [53] in the case $x = y = z = 1$.

Several other cases arise if the point P does not exist. Some of these are illustrated in Fig. 18. Either two (or more) of the spheres are disconnected (not illustrated), they are connected but $V_I^{(3)} = 0$ [Fig. 18(b)] or the intersection volume is given by that of two of the spheres [Fig. 18(c)] or some other formula [Fig. 18(d)].

APPENDIX D: DERIVATION OF $\zeta_1|_{\rho=0}$ (IOSA)

It is possible to develop an independent check on the calculation of ζ_1 for the IOSA model by direct calculation of σ_e . Using the framework of Reynolds and Hough [54] gives

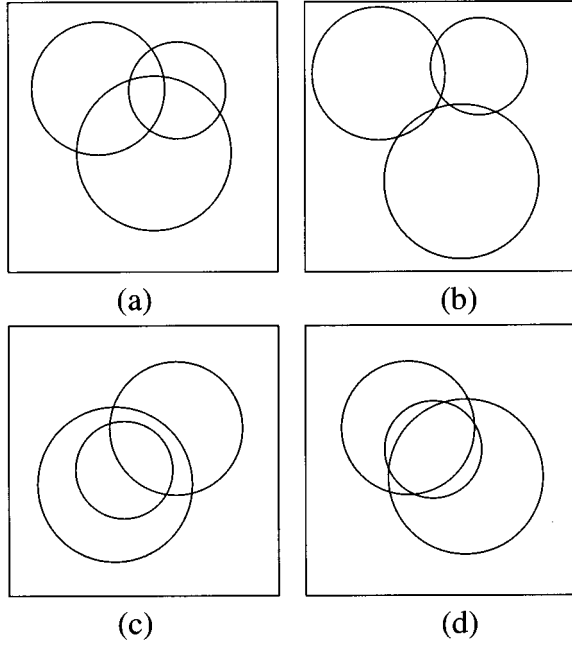


FIG. 18. Several of the topologically distinct cases that arise in the calculation of the intersection volume of three spheres of different radii.

$$\sigma_e = \sigma_2 + (\sigma_1 - \sigma_2)pf_1, \quad (D1)$$

where $f_1 = \bar{E}_1/\bar{E}$. Here \bar{E}_1 is the average of the field through-out phase 1 and \bar{E} is the applied field. While the above formula is exact, it is only possible to evaluate E_1 approximately. In the low concentration regime ($p \ll 1$) E_1 is the field within a hollow sphere (conductivity σ_1) embedded in an infinite medium (conductivity σ_2) subject to an applied field \bar{E} . To determine this field we consider a more general problem where the conductivities of the innermost spherical region ($0 \leq r < r_0$), the annulus ($r_0 \leq r < r_1$), and the enclosing medium ($r_1 \leq r < \infty$) are σ_a , σ_b , and σ_c , respectively. The potential of the field satisfies Laplace's equation and charge conservation boundary conditions at phase boundaries. Using standard techniques it is possible to show that, in each region, the potential has the form $\phi_d = (A_d r + B_d r^{-2})\cos\theta$ with $d = a, b, \text{ or } c$. Applying the appropriate boundary conditions on each of the faces of the hollow sphere gives

$$A_a = -9s^3\bar{E}/H, \quad B_a = 0, \quad A_b = -3s^3\bar{E}(2+x)/H,$$

$$B_b = -3r_1^3\bar{E}(1-x)/H, \quad A_c = -\bar{E},$$

$$B_c = -r_1^3\bar{E}[(1-x)(1+2y) + s^3(2+x)(1-y)]/H,$$

where $H = 2(1-x)(1-y) + s^3(2+x)(2+y)$, $x = \sigma_a/\sigma_b$, $y = \sigma_b/\sigma_c$, and $s = r_1/r_0$. For the desired value of f_1 , $\sigma_a = \sigma_c = \sigma_2$ and $\sigma_b = \sigma_1$. Considering volume averages of the field leads to

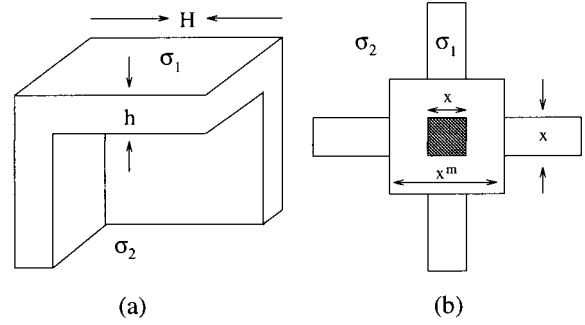


FIG. 19. Periodic cellular models: (a) Sheetlike cell and (b) bond-nodelike cell.

$$(f_1)_z = -\frac{A_b}{\bar{E}} = \frac{3s^3\sigma_2(2\sigma_1 + \sigma_2)}{s^3(2\sigma_1 + \sigma_2)(2\sigma_2 + \sigma_1) - 2(\delta\sigma)^2}, \quad (D2)$$

where $\delta\sigma = \sigma_1 - \sigma_2$ and $(f_1)_x = (f_1)_y = 0$. Now expanding Eq. (D1) in powers of $\delta\sigma$ gives

$$\sigma_e \approx \sigma_2 + (\delta\sigma)p - \frac{1}{3\sigma_2}(\delta\sigma)^2p + \frac{2+s^3}{9s^3\sigma_2^2}(\delta\sigma)^3p. \quad (D3)$$

Similarly, Brown's formula [55] to the same order gives

$$\sigma_e \approx \sigma_2 + (\delta\sigma)p - \frac{1}{3\sigma_2}(\delta\sigma)^2p + \frac{1+2\zeta_1}{9\sigma_2^2}(\delta\sigma)^3p. \quad (D4)$$

Equating similar terms leads to $\zeta_1|_{p=0} = s^{-3} = r_0^3/r_1^3$. Points representing this result are plotted in Fig. 8 and confirm prior calculations of ζ_1 . It should also be possible to calculate the first-order correction $\partial\zeta_1/\partial p|_{p=0}$ by calculating σ_e to $O(p^2)$ [38,56]. Since ζ_1 is observed to have a linear behavior over a wide range of p [38] (see Fig. 8) this would provide a good estimate of ζ_1 . Also note that $\eta_1|_{p=0}$ can be derived using similar methods.

APPENDIX E: PERIODIC CELL MODELS

To explicitly demonstrate the effect of pore shape on effective conductivity we estimate σ_e for several periodic networks exhibiting sheetlike, gridlike, and node-bondlike cells. Consider a structure comprised of periodic repetitions of the unit cell shown in Fig. 19(a). Defining $x = h/H$, the volume fractions of each phase are given by $p = 1 - (1-x)^3 \approx 3x$ and $q = (1-x)^3 \approx 1 - 3x$. Consider the behavior of the model if $\sigma_1 \gg \sigma_2$. In this case most of the current would flow through the solid faces of the cell that are aligned in the direction of current flow. The volume fraction of these elements of the cell is $p_1 = 2x - x^2$. The remaining current would pass through a layer of phase 1 [volume fraction $p_2 = x(1-x)^2$] and the cell core of phase 2 (volume fraction q). Treating each of these mechanisms as conductors in parallel we have $\sigma_e = p_1\sigma_1 + (p_2 + q)\sigma^*$, where σ^* is conductivity of the central leakage pathways. Assuming each of the elements of these pathways act as conductors in series gives $\sigma^* = (p_2 + q)(p_2\sigma_1^{-1} + q\sigma_2^{-1})^{-1}$. This leads to

$$\begin{aligned}\sigma_e &= (2x - x^2)\sigma_1 + \frac{(1-x)^2\sigma_2}{x(\sigma_2/\sigma_1) + (1-x)} \\ &\approx \sigma_2 + \frac{2}{3}p\sigma_1 - \frac{1}{3}p\sigma_2 \left(1 + \frac{\sigma_2}{\sigma_1}\right),\end{aligned}$$

where the approximation holds for $p \ll 1$. Finally, $\sigma_e \approx \frac{2}{3}\sigma_1 p$ in the case $\sigma_2 = 0$.

In a similar way a ‘‘toy’’ model can be defined to qualitatively demonstrate the effect that necks or throats have on

the effective conductivity. A cross section of the unit cell of a *node-bond* model is shown in Fig. 19(b). The central cube has side length x^m and the six arms have a square cross section of side length x . Taking the cell to have unit width we have $p = x^{3m} + 3(1-x^m)x^2$ ($m \leq 1$) and $q = 1 - p$. If $\sigma_2 = 0$ then most of the current will flow through the bonds parallel to the direction of the applied field. Therefore, $\sigma_e \approx \sigma_1 x^2$. In the case $m = 1$ a uniform grid results and $\sigma_e \approx \frac{1}{3}p\sigma_1$ to leading order in p . For $m = 1/3$ a node-bond geometry results and $\sigma_e \approx p^2\sigma_1$.

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 [46] A long-standing problem has been determining the physical significance of the microstructure parameters [12,16] $0 \leq \zeta_1, \eta_1 \leq 1$. Any such interpretation is immediately limited by the fact that $\zeta_1 = \eta_1 = \frac{1}{2}$ for *all* statistically symmetric media [8,55]. For example, both phases of the one-level cut GRF models are statistically identical at $p = 0.5$, but the microstructure can vary widely for different spectra [18]. A further problem in understanding the parameters is that they do not appear to sharply distinguish between percolative and nonpercolative composites.
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